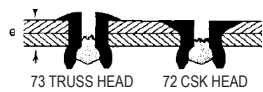
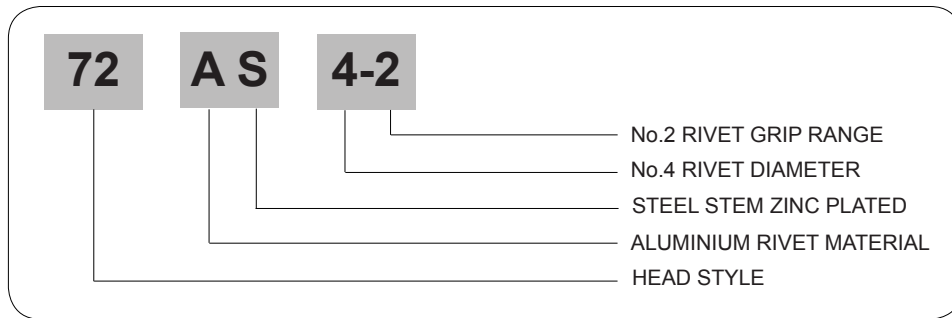


STANDARD RIVETS - COUNTERSUNK HEAD

CODING GUIDE



AS	ALUMINIUM RIVET AlMg3.5 STEEL STEM ZINC PLATED	SS	STEEL RIVET ZINC PLATED STEEL STEM ZINC PLATED	STST	STAINLESS STEEL RIVET GRADE 302/304 STAINLESS STEEL STEM	MS	NICKEL COPPER ALLOY RIVET GRADE 400 STEEL STEM ZINC PLATED
-----------	--	-----------	--	-------------	---	-----------	---

Diameter	Part Code	Grip		Drill Size	Length	
		mm	inches		mm	mm
No.4 1/8" 3.2 mm	4 - 1	Up to 1.6	Up to 1/16	3.3	4.7	3/16
	4 - 2	1.6 - 3.2	1/16 - 1/8		6.3	1/4
	4 - 3	3.2 - 4.8	1/8 - 3/16		7.9	5/16
	4 - 4	4.8 - 6.4	3/16 - 1/4		9.5	3/8
	4 - 5	6.4 - 7.9	1/4 - 5/16		11.1	7/16
	4 - 6	7.9 - 9.5	5/16 - 3/8		12.7	1/2
	4 - 8	9.5 - 12.7	3/8 - 1/2		16.4	5/8
	4 - 10	12.7 - 15.9	1/2 - 5/8		20.1	3/4
	4 - 12	15.9 - 19.0	5/8 - 3/4		23.3	7/8
	No.5 5/32" 4.0 mm	5 - 1	Up to 1.6		Up to 1/16	4.1
5 - 2		1.6 - 3.2	1/16 - 1/8	7.1	9/32	
5 - 3		3.2 - 4.8	1/8 - 3/16	8.7	11/32	
5 - 4		4.8 - 6.4	3/16 - 1/4	10.3	13/32	
5 - 5		6.4 - 7.9	1/4 - 5/16	11.9	15/32	
5 - 6		7.9 - 9.5	5/16 - 3/8	13.5	17/32	
5 - 8		9.5 - 12.7	3/8 - 1/2	17.1	21/32	
No.6 3/16" 4.8 mm		6 - 1	Up to 1.6	Up to 1/16	4.9	
	6 - 2	1.6 - 3.2	1/16 - 1/8	7.9		11/32
	6 - 3	3.2 - 4.8	1/8 - 3/16	9.5		13/32
	6 - 4	4.8 - 6.4	3/16 - 1/4	11.0		15/32
	6 - 5	6.4 - 7.9	1/4 - 5/16	12.6		17/32
	6 - 6	7.9 - 9.5	5/16 - 3/8	14.2		19/32
	6 - 8	9.5 - 12.7	3/8 - 1/2	17.9		23/32
	6 - 9	12.7 - 14.3	1/2 - 9/16	19.5		25/32
	6 - 10	12.7 - 15.9	1/2 - 5/8	21.1		27/32
	6 - 12	15.9 - 19.0	5/8 - 3/4	24.2		31/32
	6 - 14	19.0 - 22.2	3/4 - 7/8	27.4		1.3/32
	6 - 16	22.2 - 25.4	7/8 - 1	30.6		1.7/32

Dimensions and specifications are subject to change without notice. Check your distributor for the latest data sheet. The test data provides approximate strength values averaged in multiple tests in various materials and thicknesses. We recommend testing your application when an exact strength figure is required, or the load to be applied comes close to the published data.